

THE FOD PROGRAM

AH – HA!

I DIDN'T THINK OF THAT!

An Open Forum Discussion on Best Practices for
the Implementation and Sustainment of Effective
FOD Prevention Programs

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Agenda

- Why Collaborate?
- Discussion Points
 - Changing and Nurturing the Culture
 - So many FOD Levels: Which one is right....
 - FOD Aware
 - FOD Controlled
 - FOD Sensitive
 - FOD Critical
 - Tool Control
 - Program Sustainability
 - What about?????

Why Collaborate?

Understand the urgency and achieve and maintain an established set of “industry-best” processes for FOD and Tool Control.

Learn & understand the concepts of FOE & then work to change the culture & mindset of the personnel & how to sustain the program.

Achieve complete customer satisfaction through the prevention of FOD and Tool Control process failures.

Avoid the negative impact to programs from a cost, schedule, and political, perspective.

Eliminate re-living and re-learning sins of the past.

Assure program success through an integrated, cooperative solution.

Discussion Point 1
Changing and Nurturing the
Culture

Changing and Nurturing the Culture Your Thoughts

- Struggles
- Solutions
- Sustainment

L-3 Telemetry West Approach

Multi-Pronged Approach

Training and Awareness

Policy Development,
Implementation and
Sustainment

Current State
Evaluation



Tool Control

Networking with Successful
Programs

Telemetry West Approach

- Established a “FOD Squad”
 - Should be team members from the “trenches”
 - Volunteers preferred (Establishes Ownership)
 - Will become the “Subject Matter Experts”
 - Will be the Focal for their area
 - Perform “Cross Audits”





FOD SQUAD CORE VALUES

ACCOUNTABILITY

We will hold ourselves **ACCOUNTABLE** for our individual performance, our teams performance, and our company's performance.



COLLABORATION

We collaborate and work as one FOD elimination **TEAM**.



COMMITMENT TO RESULTS

We demonstrate the drive, perseverance and commitment to get **RESULTS**.



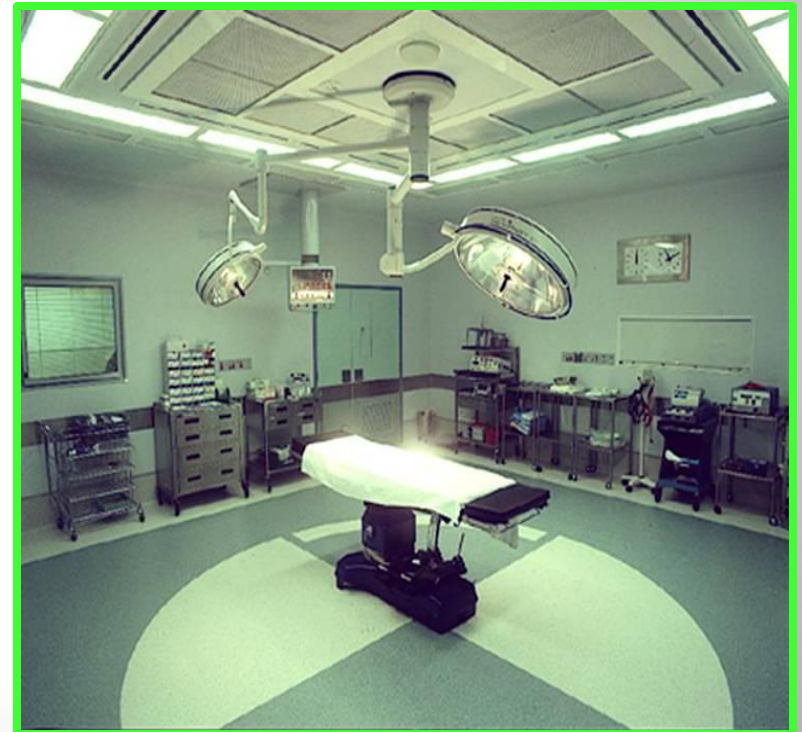
TRUSTWORTHINESS

We act with **INTEGRITY**, respect and openness and are trustworthy.



Discussion Point 2:
FOD Control Levels – How
Far Do We Go?

Where would you choose to perform a critical operation?



FOD Control Levels

Your Thoughts?

- How do you determine your level of controls?
- How do you communicate the levels of controls to your employees and visitors?
- What is your process for changing the levels of control if required?

Characterize your facility by identifying:

- Levels of control are required.
- Prohibited items.
- Tool control and maintenance activity requirements.

The FOD control process should be applicable to all personnel, subcontractors, suppliers and visitors who enter a FOD regulated area.

To alert personnel as to the level of FOD control required, area placarding needs to be prominently placed at key access points.

Discussion Point 3:
Tool and Parts Control

Tool and Parts Control Your Thoughts?

- What strategies does your company use?
- What challenges did/do you face in implementation?
- How do you communicate strategies/controls?

METHODOLOGIES

5S

SWEEP **S**ORT **S**IMPLIFY **S**TANDARDIZE **S**USTAIN

TOOL CONTROL/INVENTORY

TOOL/PARTS/PRODUCT TRANSPORT

WORK AREA CONTROLS

Discussion Point 4:
Program Sustainability

Sustainability Your Thoughts?

- What approach does your company take?
- What kind of metrics do you use?
- How do you provide feedback to your employees?

Final Thoughts

DON'T GO IT ALONE!

- ❖ Utilize FOD Resource Team networks
 - ❖ Repository of knowledge
 - ❖ Share best practices
 - ❖ Share challenges
 - ❖ Work through solutions as a group
 - ❖ Benchmark successful companies

- ❖ Open a dialogue with your customers
- ❖ Utilize the NAFPI resources